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Based on Nuplex
Epoxy Technology

K78 ULTRA THIN CONCRETE CRACK REPAIR EPOXY

DESCRIPTION:

The K78 epoxy system is an ultra low viscosity (thin) epoxy for bonding concrete and for injecting to re-bond cracked concrete.

FEATURES

- Ultra low viscosity
- Cures at 5°C
- Will bond to damp concrete

BENEFITS

- Penetrates fine cracks
- Site tolerant
- Site tolerant

NORMAL END USES:

- Crack repair via injection systems.
- Binds up crumbly concrete.
- Bonding new to old concrete.

TYPICAL PROPERTIES:

| | | |
|--------------------------|---------------------|------------------------|
| | <u>RESIN</u> | <u>HARDENER</u> |
| Appearance: | Very thin liquid | Very thin liquid |
| Specific Gravity: | 1.15 | 0.93 |
| Flash Point: | >142°C | >114°C |
| Shelf Life: | >24 months | >24 months |

| | | |
|-------------------|-------------------------|-------------------------|
| MIX RATIO: | <u>by weight</u> | <u>by volume</u> |
| Resin | 100 | 5 |
| Hardener | 34 | 2 |

| | | | |
|--|-----------------------------------|---------------------------------------|-----------------------------------|
| <u>POT LIFE:</u> (Usable Life) | <u>@ 5°C</u> 45 minutes | <u>@ 15°C</u> 15-20 minutes | <u>@ 20°C</u> Very fast |
|--|-----------------------------------|---------------------------------------|-----------------------------------|

CURE TIME: 14 hours to concrete failure @ 5°C
6 hours @ 20°C

COVERAGE: Use as volume required (0.001m³ = 1Lt)

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NUPLEX CONSTRUCTION PRODUCTS

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NUPLEX K78 (cont'd)**SURFACE PREPARATION:**

Concrete: Shot blast, grind or acid etch
 Cracks: Blow clear with clean, dry,
 oil free compressed air.

MIXING INSTRUCTIONS:

Carefully mix the product according to the stated mix ratio. The mix ratio is the only acceptable formula. Increased hardener levels result in a **weaker** product. Mix until uniform and no streakiness is evident.

APPLICATION:**Crack Repair:**

Apply injection ports to surface of crack with K268 or K273. Cover crack surface with K268 or K273. Inject **mixed** K78 with pump or grease gun system until epoxy exits upper ports.

CAUTION:

Do not use K78 as a finished surface, it cures (on contact with moist air) to a tacky surface.

HEALTH AND SAFETY:

Use gloves wherever possible. Wash hands with warm, soapy water after any skin contact. Re-seal all container tightly. Clean up with Eposolve 70.

CURED PROPERTIES:

| | |
|---------------------------------------|-------------------------------|
| Maximum Operating Temperature: | 70°C |
| Density kg/L: | 1.05 |
| Compressive Strength MPa: | 80 - 90 |
| Tensile Strength MPa: | 60 -65 |
| Elastic Modulus: | N/mm ² 3100 - 3300 |

OTHER EPOXY PRODUCTS:

| | | | |
|-------------|---|---------------|--------------------------|
| K80 | Pourable Grout | K214 | General Purpose Adhesive |
| K102 | H.V. Mortar | K36 | Clear Laminating Resin |
| K125 | Paste | K78 | Crack Repair |
| K230 | Fast Set Paste | K85 | Rapid Set Pourable |
| K273 | Low Temp Paste | Fairing Cream | Sandable Smoothing Paste |
| K268 | Rapid Set Paste | | |
| K106 | Structural 24 hour Adhesive | | |
| K219 | Structural 5 minutes Adhesive | | |
| K138 | High Strength, Structural Heat Resistant Adhesive | | |
| K2005 | High Peel Strength, Structural Adhesive | | |
| Repikit 310 | Concrete Crack Repair Tube and Kit | | |